

STANDARD ACCESSORIES

PERMABOND

- ▶ A 2-part, 1:1 toughened acrylic adhesive that bonds and seals conduit connections
- ▶ Can bond to a wide variety of substrates including HDPE to PVC, Polypropylene, and Stainless steel
- ▶ Full cure at room temp
- ▶ No primer or sanding required
- ▶ Installation temperature 4 to 22°C (40 to 72°F)
- ▶ Service temperature -55 to 100°C (-65 to 215°F)



ORDER REFERENCE

CONDUIT DIAMETER	APPLICATIONS PER 50ML CARTRIDGE	APPLICATIONS PER 400ML CARTRIDGE
3/4"	85	679
1"	64	510
1 1/4"	51	408
1 1/2"	42	340
2"	32	255
2 1/2"	25	204
3"	21	170
4"	16	127
5"	13	102
6"	11	85

APPLICATION Safe for use with a wide variety of substrates including Polyethylene, PVC, and Stainless Steel. Once expunged from the cartridge, the hardening process begins immediately with a 4-6 minute pot life. Surface hardness will develop in approximately 10-16 minutes. Full cure is achieved after 24-36 hours.

STORAGE Store in closed original container at temperatures between 5 to 25°C (41 to 77°F). Never return unused material to storage receptacle. The shelf life for both 50 mL and 400 mL cartridges is 9 months

SAFETY When handling, avoid all contact with eyes, skin and clothing. Wear protective gloves and safety glasses. In case of skin contact, promptly wipe off excess, then wash with soap and water. For eye contact, flush eyes with plenty of water for at least 15 minutes, and then obtain medical attention. Always wash hands before eating or smoking. Obtain immediate medical attention in case of ingestion. (Do not induce vomiting)



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PERMABOND ORDERING INFORMATION

DESCRIPTION	PACKAGING	PART #
Permabond 50ml Cartridges	Case	20005664
Permabond 50ml Dispenser	Each	20005665
Permabond 50ml Dispenser Adapter	Each	20005666
Permabond 50ml Static Mixers	Case	20005667
Permabond 400ml Cartridges	Case	20005668
Permabond 400ml Static Mixers	Case	20005669
Permabond 400ml Pneumatic Dispenser	Each	20005670
Permabond 400ml Manual Dispenser	Each	20005671

ORDERING SUGGESTIONS: for 50ml Cartridges, order the 50ml Static Mixers and either the 50ml Dispenser OR the 50ml Dispenser Adapter to use with a conventional caulking gun.

For 400ml Cartridges, order the 400ml Static Mixers and either the Manual or Pneumatic Dispenser depending on preference.



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