

# Environment, Health, Safety and Sustainability (EHS&S) at Dura-Line

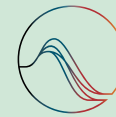
“Companies around the world invest in strong environmental, health and safety management, known as EHS. From an environmental standpoint, it involves creating a systematic approach to managing waste, complying with environmental regulations, or reducing the company’s carbon footprint. From a health and safety standpoint, it includes measures to address ergonomics, air quality, and other aspects of workplace safety that affect employee health and well-being.”

- National Association for Environmental, Health, Safety, and Sustainability (EHS&S) Management (NAEM)

**At Orbia’s Connectivity Solutions business, Dura-Line, we recognize the value of implementing sound environmental, health, safety and sustainability (EHS&S) practices in all aspects of our business.**

As a leading manufacturer and distributor of high-density polyethylene (HDPE) conduit and other connectivity solutions, we believe our collective efforts as an industry lead to long-term benefits for our teams, our customers, the communities we serve, and the other stakeholders of our company.

As part of Orbia, we are driven by a shared purpose: to advance life around the world. Orbia is committed to limiting its contribution to the worst impacts of climate change in accordance with the Paris Agreement. To accomplish this, Orbia has adopted a set of science-based targets.



SCIENCE  
BASED  
TARGETS

DRIVING AMBITIOUS CORPORATE CLIMATE ACTION

Science-based targets provide a clearly-defined pathway for companies to reduce greenhouse gas (GHG) emissions, helping prevent the worst impacts of climate change and future-proof business growth. Targets are considered ‘science-based’ if they are in line with what the latest climate science deems necessary to meet the goals of the Paris Agreement – limiting global warming to 1.5°C above pre-industrial levels.

The GHG Protocol Corporate Standard classifies a company’s GHG emissions into three ‘scopes’:



## SCOPE 1 EMISSIONS

Direct emissions from owned or controlled sources.



## SCOPE 2 EMISSIONS

Indirect emissions from the generation of purchased energy.



## SCOPE 3 EMISSIONS

All indirect emissions (not included in scope 2) that occur in the value chain of the reporting company, including both upstream and downstream emissions.

Here are some of the ways we're working toward our EHS&S goals:

## Sustainability

**Dura-Line has committed to validated net zero greenhouse gas emissions by 2050.** To reduce our value chain emissions and those of our customers, we've partnered with other businesses and organizations to implement responsible manufacturing practices as early in the production process as possible.

Broadly, we aim to:



Maximize the resources we use



Reuse what can be reused and achieve zero waste to landfill (90% landfill diversion)\*



Recycle everything that can be recycled

Here's how we're doing so far:

### Decarbonization & Environmental Management Systems

- » **32% reduction** in Scope 1 & 2 emissions (2019 baseline) toward our 2030 goal of 47% reduction.
- » **6 sites ISO 14001 certified** toward our 2025 goal of 100% global certification.

### Maximizing Resources

#### Water Use

- » Dura-Line plants use **closed-loop water systems**, which allow us to reuse wastewater, and protect drinking water and local ecosystems.
- » **0.47 m<sup>3</sup> water used** per ton of production

#### Zero Waste to Landfill

- » **83% of Dura-Line's total waste diverted from landfill in 2023**, down 24% from 2022
- » 6 sites achieved **12 months of ZWTL** in 2023

#### Steel Reel Return Program:

- » Dura-Line **reused a total of 138,000 steel conduit reels** in 2023

#### Recycling

- » High-Density Polyethylene
- » Broken pallets and scrap wood
- » Mixed re-grind, scrap pipe, and floor sweep
- » Mixed plastic packaging
- » Cardboard
- » Yarn bobbins from accessory plants
- » Steel reels
- » Wood reels
- » Scrap pull tape

\*Orbia adopts a definition of Zero Waste to Landfill that is sending a maximum of 10% of all hazardous and non-hazardous waste to landfill by 2025.

## Safety

**We're driven by our fundamental safety and sustainability values, and we strive to empower all in the organization to take the necessary action to prevent and stop unsafe activities and conditions.**

Here are some of the ways we're advancing our EHS culture and performance:

### Industry-leading Safety Metrics

- » Dura-Line has achieved and sustained a TRIR that is **>50% better than Plastic Pipe and Pipe Fitting Manufacturing\***

### Embracing Technology Solutions

**We invest in and deploy the latest AI-assisted and automated safety technologies:**

- » Extrusion
- » Reeling
- » Plant monitoring

### Orbia ESG Ratings and Rankings performance

Orbia's five business groups collectively perform strong across several global sustainability rankings, and maintain membership of key ESG indices.

\*U.S. Bureau of Labor Statistics 2022 National Average TRIR is 4.2 for Plastic and Pipe Fitting Manufacturing.



Polymer Solutions

Building & Infrastructure

Precision Agriculture

Connectivity Solutions

Fluor & Energy Materials

### ESG Ratings and Rankings performance:



### Member of key ESG Indices:



FTSE4Good

Member of  
**Dow Jones  
Sustainability Indices**  
Powered by the S&P Global CSA



An Orbia Connectivity Solutions business.

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